TMdrive®-XL85 Product Application Guide

Medium Voltage 5-Level Drive
TMdrive-XL85 High-Power Drive

The TMdrive-XL85 variable frequency drive is designed to meet Oil & Gas industry needs for:

- High power
- High reliability
- Output frequency range for direct compressor drive
- Reduced energy consumption

Power Levels using parallel banks of TMdrive-XL85:

- One-Bank – 25 MW
- Two-Bank – 50 MW
- Three-Bank – 75 MW
- Four-Bank – 100 MW

Synchronous or induction motors can be driven.

### Design Feature

<table>
<thead>
<tr>
<th>Design Feature</th>
<th>Customer Benefit</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Conservative design using 6000 V–6000 A Gate Commutated Turn-off Thyristors (GCTs)</td>
<td>• Highly reliable operation, expected 20 year drive MTBF</td>
</tr>
<tr>
<td>• High energy efficiency of approximately 98.6%</td>
<td>• Considerable energy savings</td>
</tr>
<tr>
<td>• Diode rectifier ensures power factor greater than 95% in the speed control range</td>
<td>• Capacitors not required for power factor</td>
</tr>
<tr>
<td>• 36-pulse converter rectifier by using phase shifted transformer</td>
<td>• No harmonic filter required to provide lower harmonic distortion levels than IEEE-519-1992 guidelines</td>
</tr>
<tr>
<td>• Five level drive output waveform to the motor</td>
<td>• Smooth output voltage, motor friendly wave form</td>
</tr>
<tr>
<td>• Externally mounted input isolation transformer</td>
<td>• Less power loss in drive room</td>
</tr>
<tr>
<td>• Up to 7.2 kV direct drive voltage output level</td>
<td>• Less total space required</td>
</tr>
<tr>
<td></td>
<td>• Simplifies design and installation</td>
</tr>
<tr>
<td></td>
<td>• No output transformer required, saving cost, mounting space, and energy</td>
</tr>
</tbody>
</table>
Designed for Large Compressors

Liquefied Natural Gas Plants
LNG plants have large refrigeration compressors driven by high power turbines or electric motors of over 20 MW size and with speeds of over 3,000 rpm. The TMdrive-XL85 combined with TMEIC’s two-pole synchronous motor is specially designed for this application.

Gas Pipelines
Large compressors on gas pipelines require high power and speed – usually provided by gas turbines. Replacing the turbine with an electric motor and TMdrive-XL85 drive provides higher reliability, uptime, and efficiency, and in addition, NOx and noise are eliminated.

Chemical Plants and Refineries
Large compressors requiring over 20,000 hp are found in refineries and chemical plants. The TMdrive-XL85 drive and electric motor offer high-reliability, high-availability, lower pollution, and lower noise level for these applications.

Steel Plants
Steel plant blast furnaces use large air flows requiring high power levels, which can be supplied by the TMdrive-XL85 drive.
A Look Inside

Advanced Technology for High Power
- World's largest Gate Commutated Thyristor (GCT) rated for 6000 A and 6kV, provides high-speed switching
- Water-cooling technology for the power bridge reduces drive footprint, saving valuable space
- Modular design power bridge minimizes time for any maintenance activities

GCT Cell Stack Assembly
The drive has a total of six GCT cell stack modules in the inverter. The modular draw-out assembly includes:
- Four GCT power semiconductors
- Four fast recovery diodes
- Two neutral-point clamp diodes
- Water cooling piping with quick disconnect fittings
- GCT gate driver circuit board
Main Control Panel
The primary control board provides:
- Volt/Hertz control
- Sequencing
- Diagnostic data gathering
- Optional LAN interface board

Main Capacitors
Film-type dc capacitors are used to provide long life under all service conditions and duty cycles

Cooling Water System
For details of pumps, heat exchanges and de-ionizer see page 12
TMdrive-XL85 high-power level architecture consists of:
- Two diode rectifier modules per phase
- Two inverter half-modules per phase
- Phase shifted transformer externally mounted

Diode Rectifier, 36-pulse, one of six modules. No power regeneration.

GCT Inverter modules, two modules make a five-level single phase inverter

Power supply, three-phase 50/60 Hz

Externally mounted input transformer, phase shifted secondary windings for low harmonic power system impact

Induction or Synchronous Motor, 7.2kV

Field windings for Synchronous Motor

Control cabinet, water cooling cabinet, and synchronous motor exciter panel not shown here.
This inverter half-module has four Gate Commutated turn-off thyristors rated for 6,000 amps and 6,000 volts. Two modules make one inverter phase assembly.
Drive Panel Line Up

TMdrive-XL85 Single Bank Cabinet Line-Up

Top View

At least 900mm (35 in) maintenance space in rear

At least 500mm (20 in) maintenance space at side

At least 2000mm (79 in) maintenance space in front

Front View

At least 800mm (31 in) maintenance space on top

Drive Specifications

<table>
<thead>
<tr>
<th>Voltage kV</th>
<th>Power MVA</th>
<th>Motor Current A</th>
<th>Height mm (in)</th>
<th>Width mm (in)</th>
<th>Depth mm (in)</th>
<th>Weight kg (lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single Bank Drive</td>
<td>6.6 to 7.2</td>
<td>30</td>
<td>2400</td>
<td>2614 (103)</td>
<td>8100 (319)</td>
<td>2105 (83)</td>
</tr>
</tbody>
</table>

Dimensions shown are for a 30 MVA (30,000 kVA) single bank drive.
Power outputs up to 120 MVA will use multiple banks similar to above.
Weight is for line-up with no water, and does not include exciter panel.

Note 1: Compact type control panel (W800mm) is available for a single-bank of TMdrive-XL85
High-Power Levels Using Parallel Banks

One-Bank XL85 Variable Frequency Drive
- Power level 25 MW
- One cooling water panel with included interface panel
- Synchronous motor 7.2kV
- Drive input transformers not shown

Two-Bank XL85 Variable Frequency Drive
- Power level 50 MW
- Single control cabinet. Two cooling water panels with included interface panel
- Synchronous motor 7.2kV; paralleling reactor feeds the motor
- Drive input transformers not shown

Four-Bank XL85 Variable Frequency Drive
- Power level 100 MW
- Single control cabinet. Four cooling water panels with included interface panel
- Synchronous motor fed by paralleling reactor
- Drive input transformers not shown
- One bank can be redundant to other three banks for increased reliability, using redundant control cabinets, not shown here.
Features of the TMdrive-XL85

A Clean Wave Inverter
Using the multiple winding input transformer, the TMdrive-XL85 has 36-pulse rectification, which reduces the harmonic voltage distortion on the power source and protects the other equipment in the plant. The harmonic current content measured in an actual load test is compared with IEEE-519 in the chart opposite, showing it more than meets the standard.

A Clean Output Wave
As a result of the five-level PWM control, the output current waveform is close to a sine wave, and the heat loss in the windings caused by harmonics is negligible. In addition, harmonic currents in the motor are minimized so there is very little torque ripple on the output shaft.

A Higher Efficiency than Conventional Drives
Actual factory load tests show the drive efficiency is approximately 98.6% (design value). This high efficiency is a result of:
- A smaller number of switching semiconductors by using 6kV GCTs
- Lower switching frequencies using multilevel PWM control reduce the switching loss of each GCT
- Direct connection of 7kV motor without an output transformer

A High Input Power Factor
As a result of the diode bridge rectifier, the input power factor is above 95% over the entire normal operating speed range, even when driving a multiple-pole induction motor of low power factor. With this high power factor, no power factor correction capacitor is required.
Environmental

- **Operating Air Temperature**: 0 to 40˚C (32 to 104˚F) at rated load
  0 to 45˚C (32 to 113˚F) with derating
- **Storage Temperature**: -25 to 70˚C (-13 to 158˚F)
- **Humidity**: 5 to 95% relative humidity
  Non-condensing
- **Altitude**: Up to 1000 m
  Up to 3000 m with derating
- **Vibration**: 10-50 Hz, <0.5 G
  IEC 61800-4 5.1.22
- **Industrial Water Temperature**: 0˚C - 40˚C at inlet
  0˚C - 45˚C at inlet with derate

Motor Control

**Volt/Hertz Control**
- Frequency control accuracy: +/- 0.5% (analog setting)
- Frequency setting resolution: 1/1000 or more (analog setting)
- Normal torque:
  - Below 50% frequency, squaring load
  - Below 50% frequency, 100% load

**Pulse Width Modulation Control**
- 0-25% speed, Asynchronous PWM
- 25-50% speed, Synchronous PWM
- 50-100% speed, Fixed Pulse Width
  Variable Switching frequency up to 600 Hz

Power Input/Output

- **Input Voltage**: 3 x 2 x 2105 V ±10%
  50/60 Hz ± 2%
- **Input Harmonics**: IEEE 519 compliant without filters
- **Power (for Pre-charge, Gate Power, Cooling Fan, IRU, Relay)**
  380/400/440/460/480/575/690 V
  using transformer
- **Cooling Pumps**: 380 V-50 Hz
  400 V-50/60 Hz
  440 V-60 Hz
  200/220/460/480/575/690V-60 Hz
- **Displacement Power Factor**: 0.95
- **Output Voltage**: 7200 Vac
- **Output Current**: 2400 A rms
- **Output Ambiant Temp. Derating**
  - 40˚C: 1.00
  - 45˚C: 0.94
- **Output Frequency**: 50-60 Hz, 50-200 Hz with derate above 100 Hz
- **Output Chopping Frequency**: 600 Hz (max)
- **Efficiency**: 98.6%
**Standard Connection**

- **Main Power Supply**: TMdrive-XL85
  - 7.2kV output
- **Control power supply**: 200 Vac-3 Ph - 50 Hz, 220 Vac-3 Ph - 60 Hz
- **Pre-charge start**, **pre-charge cancel**, **CB draw-out position**
  - Start/stop sign, emergency stop signal
  - Reference signals: +/− 0–10 V or 4–20 mA

**Control Area**

<table>
<thead>
<tr>
<th>Analog Inputs</th>
<th>Outputs</th>
</tr>
</thead>
<tbody>
<tr>
<td>(2) ± 10 V or 4-20 mA, configurable, differential, 12-bit</td>
<td>(4) ± 10 V or 8-bit, configurable, 10 mA max, 12-bit</td>
</tr>
<tr>
<td>Sampling time 1 ms</td>
<td>Sampling time 1 ms</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Analog Outputs</th>
<th>Digital Inputs</th>
<th>Digital Outputs</th>
<th>Speed Feedback</th>
<th>Resolver Input</th>
</tr>
</thead>
<tbody>
<tr>
<td>(4) ± 10 V or 8-bit, configurable</td>
<td>(2) 24-110 V or 48-120 V ac; (6) 24 V dc, configurable</td>
<td>(6) 24 V dc open collector 50 mA</td>
<td>Not provided as standard</td>
<td>Not provided as standard</td>
</tr>
</tbody>
</table>

**Specifications**

**Converter type**
- AC-fed multi-pulse diode using phase shifted transformer
- DC bus voltage: 3 x 5450 Vdc

**Transformer**
- Oil immersed type transformer
- Air cooled type
- Multi windings

**Inverter**
- Five-level inverter for motor friendly wave form
- Motor voltage: 7200 V
- Rated frequency: 50/60Hz
- 200Hz, maximum frequency
- Minimum rated frequency 50Hz

**Applicable Standards**
- IEC61800-4, JIS, JEC, JEM, CE (option), CSA (option)
- IEC 60146-1, 18.5 kV for 1 minute withstand

**Control**
- Nonvolatile memory for parameters and fault data
- Volt/Hertz control
- Sensorless vector (option)

**Protective Functions include:**
- Inverter overcurrent, overvoltage
- Low or loss of system voltage
- Motor ground fault
- Motor overload
- Cooling fan abnormal
- Over-temperature
- CPU error
- Water cooling unit alarm
- Exciter fault
- DC voltage drop
- Motor inverse rotation
- Stall detection
- Ground detection

**Enclosure**
- IP42 except for tan openings (IEC 60529), NEMA 1 gasketted equivalent
- Color: Munsell 5Y7/1 (Option: ANSI 61 gray, RAL7032 etc.)

**Cable Entrance**
- Top access standard
- Bottom access – consult factory

**Air Filters**
- Air filters on front and rear doors can be replaced with door closed

**Sound**
- Average is below 80 dBA one meter from cabinet
Cooling Water Conditioning Equipment

Water conditioning control panel continuously monitors the status of the water system. Separate fault indications help find and fix problems fast. Operator panel shown on page 15.

Water to water heat exchanger keeps the de-ionized system isolated from the plant water supply.

Surge tank absorbs water during pump transients and indicates the internal cooling loop water level.

De-ionizer removes contaminants from the internal cooling loop.

Redundant pumps keep the system running even if one pump fails.

Cooling Equipment Panel

<table>
<thead>
<tr>
<th>Type</th>
<th>Heat Exchange Capacity kW</th>
<th>Width mm (in)</th>
<th>Depth mm (in)</th>
<th>Height mm (in)</th>
<th>Weight kg (lbs)</th>
<th>Power Supply kVA</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single Bank Drive</td>
<td>410</td>
<td>1100 (44)</td>
<td>1800 (71)</td>
<td>2614 (103)</td>
<td>2300 (5060)</td>
<td>24</td>
<td>Capacity for one bank. Plant water required: 1100 l/min (297 gal/min)</td>
</tr>
</tbody>
</table>

Inlet Cooling Water Temperature Requirements & Power Derating

<table>
<thead>
<tr>
<th>Cooling Water</th>
<th>Maximum Water Temperature °C (°F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cooling water supplied by plant (Industrial water)</td>
<td>40 (104)</td>
</tr>
<tr>
<td>Cooling, de-ionized water flowing through the power unit (Pure water)</td>
<td>47 (116)</td>
</tr>
<tr>
<td>Cooling, de-ionized water flowing through the power unit (Pure water) - Alarm temp.</td>
<td>48 (118)</td>
</tr>
<tr>
<td>Cooling, de-ionized water flowing through the power unit (Pure water) - Fault temp.</td>
<td>50 (122)</td>
</tr>
</tbody>
</table>

Industrial Water Temperature at the Cooler Inlet

<table>
<thead>
<tr>
<th>Temperature °C (°F)</th>
<th>Drive Output Current Derating Factor</th>
</tr>
</thead>
<tbody>
<tr>
<td>32 (90)</td>
<td>1.00</td>
</tr>
<tr>
<td>40 (104)</td>
<td>1.00</td>
</tr>
<tr>
<td>45 (113)</td>
<td>0.90</td>
</tr>
</tbody>
</table>
Operator Interfaces

Standard Display

Compact Control Panel (Single Bank or Two Banks)

- LCD backlight gives great visibility and long life
- Bar graphs, icons, menus, and digital values combine to provide concise status information, often eliminating the need for traditional analog meters
- RJ-45 Ethernet port is used for the local toolbox connection

Instrumentation Interface
- Two analog outputs are dedicated to motor current feedback
- Five analog outputs can be mapped to variables for external data logging and analysis

Interface and Water Cooling Panel

- De-ionized Water Quality Monitor
- Indicator Lights and Labels

Keypad

High Function Display
- LCD backlight gives great visibility and long life
- Bar graphs, icons, menus, and digital values combine to provide concise status information, often eliminating the need for traditional analog meters

- Easy-to-understand navigation buttons allow quick access to information without resorting to a PC-based tool
- Switch to local mode and operate the equipment right from the keypad
- Interlock button disables the drive

- Fault Lamp
- AC On Lamp
- Pre-charge Switch
- Local/Remote Switch

Pre-charge Switch

De-ionized Water Quality Monitor

Declaration

Pre-charge Switch

Interlock

Lights and Labels

De-ionized Water Quality Monitor

Interlock button disables the drive
**Back-to-Back Tests**

The TMdrive-XL85 has been thoroughly tested under full load conditions in TMEIC’s new test facility shown below. For the 25 MW back-to-back tests, TMEIC designed a 25 MW synchronous two-pole motor for 3600 rpm operation and a 25 MW synchronous four-pole generator for 1800 rpm operation. Power from the generator is sent to four regenerative TMdrive-70 drives which regenerate 25 MW to drive isolation transformers. The output of these transformers match the 11 kV main power grid.

With this test stand, full load and speed can be applied to the drive and motor while the total test power requirements only need to make up power for the electrical losses. The drives new five-level inverter topology and sophisticated Pulse Width Modulation control can be fully tested.

The results of these tests demonstrate the suitability of electric drive systems for large compressor applications. Desirable features are proven, such as a clean output waveform at full speed and generation of very little output torque ripple.
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