

# **Proactive Digital Services**

Monitoring, analysis, and support for variable frequency drives.

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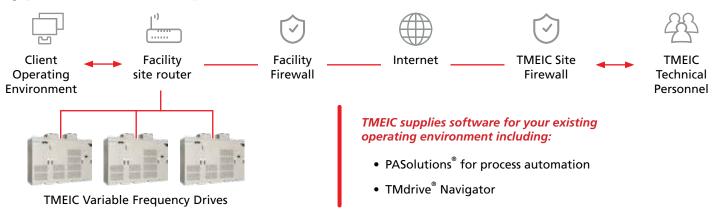
## **Proactive Digital Services**

Even the best systems can experience unplanned downtime. TMEIC is ready to take on these interruptions with Proactive Digital Services. This subscription-based service can significantly reduce mean-time-to-repair (MTTR) by keeping you informed when you need it most. Coupled with TMEIC's variable frequency drives, Proactive Digital Services offers:

- Data capture, storage and analysis
- · E-mail notifications for fault detection and warnings
- Proactive maintenance routines

- Monthly expert-level engagement from a dedicated TMEIC service professional
- Lower operational risk and costs

### **Typical Site Set-up**



#### **Operation Scenario and Outcomes**

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Scenario – Variable Frequency Drive trips and a reset does not fix the fault.

	Detection	Analysis	Correction	Resolved
<b>Without</b> Proactive Digital Services	No guaranteed reaction time	Phone call to advise site how to access and collect data	Field service expert sent <b>to site</b> to find the fault	
	Detection + Analysis	Correction	Resolved	
<b>With</b> Proactive Digital Services	System sends an e-mail notification of VFD fault along with historical machine-generated data to service professional	Assist site to fix the fault	Significant reduction in Mean (MTTR)	Time to Repair

#### Notes:

- Computer or virtual machine hosting TMEIC supplied software shall be configured to be 24/7/365 connected and communicating with the VFDs internal to the plant. Data stays within the plant.
- Internet connection is not necessary for day-to-day data capture, analysis and notifications. External web access will be necessary for monthly remote expert service engagements by TMEIC service professional lasting around 1-1.5 hours per VFD. VFDs can continue operating during the brief engagement.



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