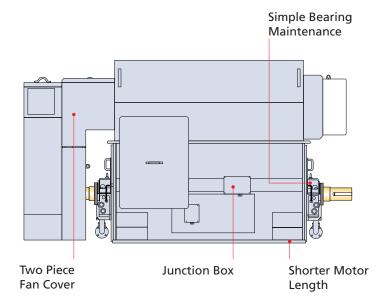


Introducing TMEIC's TM21-G Series Motors

- High Efficiency
- Low Vibration
- Exceptional Reliability
- Minimal Maintenance Required
- Reduced Footprint



Specifications

Power Levels	Up to 23,000	Up to 23,000 kW (30,800hp)	
Rated Voltage	Up to 11 kV		
Rated Speed	Up to 3,600	Up to 3,600 rpm (with VF drive)	
Number of Poles	2 poles up to	2 poles up to 14 poles	
Enclosure	Protection	Cooling	
WP2	IP24W	IC01	
TEAAC	IP54, IP55, IP56	IC611	
TEWAC	IP54, IP55, IP56	IC81W	
Mounting Method	IMB3 (Horizo	ontal), IMV1 (Vertical) Shaft	
Max Frame Size	Up to 900 m	m	
Thermal Class	155 (F)		
Temperature Rise Li	mit Class B rise		
Ambient Temperatu	re Min20 °C,	Max. , 45, 50 °C	
Bearings	Anti-friction	Anti-friction / Sleeve (self-lube / forced lube)	
Standards	IEC, BS, IS, A	IEC, BS, IS, AS, NEMA, CSA, JEC, API547	

Six winding RTDs and space heater for motor frame included as standard equipment.



High Efficiency

Annual power savings of \$28,000 (relative to competitor motor 6,000 kW, with 0.55% lower efficiency, using power at \$0.10 / kWh) Exceptional design using Finite Element Analysis produces world class efficiency of 96.5 to 97.7%

- Optimized cooling air flow
- Cooling flow and internal temperature analysis
- Optimized electro magnetic field strength
- Using high quality C5 magnetic core material standard for stator laminations

Low Vibration

Complies with IEC 60034-14 grade A & B vibration limits

- Vibration complies with MG1
- Optional test to API limits
- Better balance produces longer life

Exceptional Reliability

Building Exceptional Motors by Design

- Custom end turn support for long winding life
- Vacuum impregnation (VPI) for stator insulation system
- Full length rotor bar swaging
- Good thermal margin to minimize winding heat stress

Small Footprint

- Installation in smaller spaces
- Reduction in installation, alignment, and maintenance time

High Efficiency, Durability & Low Vibration

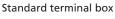
Standard Features

- Base Frequency: 50Hz and 60HZ
- Frame size range 315-900
- Copper bar rotor
- Stainless steel accessory Junction Box
- Starting duty: 2 Cold / 1 Hot (Standard)
- NEMA design "B" (80°C)
- Class "F" (155°C) Insulation / Class "B" (80°C) rise
- Full VPI (Vacuum Pressure Impregnation) of Stator
- **Standard Accessories:**
 - -Vibration Sensor Mounting provision
 - -Winding RTDs
 - -Space heaters

Optional Features

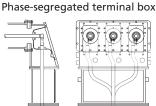
- Class 1 DIVII (Zone2) Hazardous Area Classification
- VFD application
- Auxiliary Blower for Forced Ventilation
- Min. -40 °C to Max. 55°C
- **IP56 Enclosure**
- Main Terminal box: Phase segregated
- Non-Reversing Ratchet (Vertical Motor)
- Mounting Bolts, Anchor Bolts, Jacking Bolts
- Vibration Sensors: B/N, SPM, etc.
- **Current Transformer**
- Surge Capacitor/Arrester
- Differential Air Pressure Switch
- Oil Manifold
- Sole Plate / Base Plate

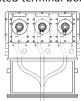
Main Circuit Terminal Box Choice of Terminal Boxes











A variety of terminal boxes are available. Choices include a standard terminal box, a phase-segregated terminal box and an oversized box.

Optional Features continued

- **Shim Plates**
- Bearing RTDs
- Air Temperature RTDs
- Water Leakage Detector
- Flow Meter/switch
- **Extended Warranty**
- And more...

Accessory Junction Box

Cable Connection Work Simplified





Instrument cables are routed into a single junction box and the incorporation of clamp-type terminals as standard simplifies the cable connection process. As a result, external cable connection work is simplified, reducing installation times. Furthermore, the junction box is made of stainless steel, increasing operating durability under harsh conditions.

Cable Duct

Replacement So Easy a Novice Can Do It



Instrument and space heater cables pass through IP55 sealed cable ducts. This helps ensure motor operation even in harsh environments. Additionally the piping and armored cables required when running cables alongside the motor surface have been eliminated. As a result, less

time and effort are required when replacing instruments, and it's so easy virtually anyone can do it.

North American Sales and Service Network

With bases located in North America and around the world, regional TMEIC companies and TMEIC motor service shops provide reliable support whenever needed.

For Service or Parts, Call 1-877-280-1835

International: +1-540-283-2010

- TMEIC Drive Service Engineers
- Motor Service Locations
- Headquarters and branch offices of Authorized Drive Service Providers

Number of USA/Canada Drive Service Engineers - 77 Number of USA/Canada Motor Service Locations - 25





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If you have questions reguarding your prject requirements, please contact TMEIC Corporation at 540-283-2000